# OMRON

# Digital Temperature Controller

Large White PV Display That's Easier to Read.

Easy to Use, from Model Selection to Setup and Operation.

New Plug-in Models That Are Convenient for Maintenance and Replacement as replacing temperature controllers is possible without changing wiring. New Models That Mount to DIN Track and Are Ideal for HMI/PLC Connections. And Programmable Models to Support a Wider Range of Applications.



Digital Temperature Controller E5GC (48 × 24 mm)

# Easy Operation and High Performance of the E5 $\Box$ C Series in a Compact 48 $\times$ 24-mm Body

- A compact body of  $48 \times 24 \times 90$  mm (W  $\times$  H  $\times$  D) that is ideal for small equipment, laboratory instruments, and others.
- White PV display with a height of 10.5 mm for high visibility even with the compact body.
- Removable terminal block to simplify maintenance. Select from screw terminals or screwless clamp terminals for the wiring method.
- High-speed sampling at 50 ms.
- Easy connections to a PLC with programless communications.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).



48 × 24 mm Models with Screw Terminal Blocks E5GC-⊡6 48 × 24 mm Models with Screwless Clamp Terminal Blocks E5GC-□C

Refer to your OMRON website for the most recent information on applicable safety standards.



# Main I/O Functions



This datasheet is provided as a guideline for selecting products.
Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.
E5 C Digital Temperature Controllers User's Manual (Cat. No. H174)
E5 C Digital Temperature Controllers Communications Manual (Cat. No. H175)

# Model Number Legend and Standard Models

## Model Number Legend

E5GC-\_\_\_\_ \_\_ M-\_\_\_ (Example: E5GC-RX1A6M-015)



\*1 The control output can be used as a simple transfer output.

\*2 Only option 000 can be selected if an auxiliary output is zero.

\*3 Option 016 and 023 can be selected only if two auxiliary outputs are selected.

\*4 Option with HB and HS alarms (023) cannot be selected if a linear current output is selected for the control output.

\*5 Option 024 can be selected only if one auxiliary output is selected.

# Heating and Cooling Control

#### Using Heating and Cooling Control

(1) Control Output Assignment

An auxiliary output is used as the cooling control output.

(2) Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

# **Optional Products (Order Separately)**

#### **USB-Serial Conversion Cable**

Model	
E58-CIFQ2	

#### **Communications Conversion Cable**

Model

E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the bottom-panel Setup Tool port.

#### **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

#### **Mounting Adapter**

Model

Y92F-53 (2pcs)

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

#### Waterproof Packing

Model	
Y92S-P12	

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

#### **Draw-out Jig**

Model	
Y92F-55	

#### **CX-Thermo Support Software**

Model	
EST2-2C-MV4	

Note: CX-Thermo version 4.62 or higher is required for the E5GC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

# Specifications

# Ratings

Power supply voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC					
Operating	voltage range	85% to 110% of rated supply voltage					
Power cor	sumption	5.9 VA max. at 100 to 240 VAC, and 3.2 VA max. at 24 VAC or 1.8 W max. at 24 VDC					
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V					
Input impe	dance	Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB/ THB.)					
Control m	ethod	ON/OFF control or 2-PID control (with auto-tuning)					
Relay output		PST-NO, 250 VAC, 2 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5, 10 mA (reference value)					
output	Voltage output (for driving SSR)	Output voltage 12 VDC $\pm$ 20% (PNP), max. Load current: 21 mA, with short-circuit protection circuit					
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 $\Omega$ max., resolution: Approx. 10,000					
Auviliary	Number of outputs	1 or 2 (depends on model)					
output	Output specifications	SPST-NO relay outputs, 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)					
	Number of inputs	1 or 2 (depends on model)					
Event		Contact input ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.					
input	External contact input	Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.					
		Current flow: approx. 7 mA per contact					
Setting me	ethod	Digital setting using front panel keys					
Indication	method	11-segment digital displays and individual indicators Character height: PV: 10.5 mm, SV: 5.0 mm					
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.*					
Bank swite	ching	None					
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burn- out (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input val- ue, display brightness setting, simple transfer output, and work bit message					
Ambient operating temperature		-10 to 55°C (with no condensation or icing), For 3-year warranty: -10 to 50°C with standard mounting (with no condensation or icing)					
Ambient operating humidity		25% to 85%					
Storage te	mperature	-25 to 65°C (with no condensation or icing)					
Altitude		2,000 m max.					
Recomme	nded fuse	T2A, 250 VAC, time-lag, low-breaking capacity					
Installation environment		Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant)					

\* Only four set points are selectable for event inputs.

## **Input Ranges**

# •Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Ser ty	nsor pe	P	latinu the	m res rmom	istano eter	e		Thermocouple										Infrared temperature sensor								
Ser spec tie	isor ifica- on		Pt100		JPt	100	I	ĸ		J		Г	E	L	I	U	N	R	s	в	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																			1800	_					
	1700																	1700	1700		_					
	1600																	_			_					
~	1500																	_	_		_					
ç	1400						1000										1000		_		_	4000				
e	1300						1300										1300		_		_	1300				
ů	1200						$\vdash$												_		_					
29	1100						+ +												_		_					
- La	1000	950					$\vdash$		950					950							-					
rat	900	000					$\vdash$		850					850					_		_					
be	800	-					$\vdash$														-					
E	700						$\vdash$						600								-					
Ĕ	600		500.0		500.0		$\vdash$	500.0													_					
	500		000.0		000.0		+ +	000.0		400.0	400	400.0			400	400.0					-					
	400						+ +														-					260
	300						+ +						-	-		-		-	-		_			120	165	
	200			100.0		100.0							-	-					-				90			-
	100												-	-					-	100						-
				0.0		0.0							-	-		<u> </u>		0	0		0	0	0	0	0	0
	-100							-20.0	-100	-20.0			_	-100												
	-200	-200	-199.9		-199.9		-200				-200	-199.9	-200		-200	-199.9	-200									
Set	/alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1 L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985 W: W5Re/W26Re, ASTM E988-1990 JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

#### Analog input

Input type	Cur	rent	Voltage						
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 10 V					
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999								
Set value	25	26	27	28	29				

6

# **Alarm Types**

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)

Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified. **Note:** In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not

displayed.

To use alarm 1, set the output assignment to alarm 1.

Cet		Alarm outpu	at operation					
value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function				
0	Alarm function OFF	Outpu	t OFF	No alarm				
1	Upper- and lower-limit *1	ON OFF → L H ← SP PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.				
2 (default)	Upper-limit	ON OFF SP PV	ON X - PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.				
3	Lower-limit	ON X COFF SP PV	ON OFF SP PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.				
4	Upper- and lower-limit range *1	ON → L H ← OFFSP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this de- viation range.				
5	Upper- and lower-limit with standby sequence *1	*5 OFF SP PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). $^{*}6$				
6	Upper-limit with standby sequence	ON OFF SP PV	ON X CON OFF SP	A standby sequence is added to the upper-limit alarm (2). *6				
7	Lower-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6				
8	Absolute-value upper-lim- it	$\begin{array}{c c} ON & & \leftarrow X \rightarrow \\ OFF & & & \\ 0 & & \\ \end{array} PV$	$\begin{array}{c} ON \\ OFF \end{array}  0 \end{array} PV$	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.				
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.				
10	Absolute-value upper-lim- it with standby sequence	$\begin{array}{c c} ON & & & & \\ OFF & & & \\ 0 & & \\ \end{array} PV$	$\begin{array}{c} ON \\ OFF \end{array}  0 \\ \end{array} PV$	A standby sequence is added to the absolute-value upper- limit alarm (8). *6				
11	Absolute-value lower-limit with standby sequence	$\begin{array}{c c} ON & & & & \\ OFF & & & \\ 0 & & \\ \end{array} \begin{array}{c} PV & OFF & & \\ 0 & & \\ \end{array} \begin{array}{c} ON & & & \\ F & & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ PV & \\ \end{array} \begin{array}{c} ON & & \\ PV & \\ \end{array} \begin{array}{c} ON & & \\ PV & \\ \end{array} $		A standby sequence is added to the absolute-value lower-limit alarm (9). *6				
12	LBA (alarm 1 type only)	-		*7				
13	PV change rate alarm	-		*8				
14	SP absolute-value upper-limit alarm		ON OFF 0	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).				
15	SP absolute-value lower-limit alarm	$\begin{array}{c} ON \\ OFF \end{array} \xrightarrow[]{} 0 \end{array} SP$	$ON \longrightarrow X \rightarrow 0$	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).				
		Standard Control	Standard Control					
16	MV absolute-value		ON OFF 0	This alarm type turns ON the alarm when the manipulated				
10	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).				
			Always ON					
		Standard Control	Standard Control					
17	MV abacluta valua	$\begin{array}{c} ON \\ OFF \end{array} \longrightarrow \\ 0 \end{array} MV$	ON OFF 0	This alore turns ON the clare when the manipulated				
	MV absolute-value lower-limit alarm *9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)	variable (MV) is lower than the alarm value (X).				
			Always ON					

# E5GC

- \*1 With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2 Set value: 1, Upper- and lower-limit alarm

Case 1	Case 2	Case 3 (Always OFF)	
L H SP	SPL H	H SP L	∎ H<0, L<0
H<0, L>0  H  <  L	H>0, L<0  H  >  L	H LSP	I H<0, L>0  H  ≥  L
1.1.1-1		SPH L	I H>0, L<0  H  ≤  L

#### \*3 Set value: 4, Upper- and lower-limit range

,		0
Case 1	Case 2	Case 3 (Always ON)
L H SP	SPL H	H SP L H<0, L<0
H<0, L>0  H  <  L	H>0, L<0  H  >  L	H<0, L>0 H LSP  H ≥ L
		H>0, L<0 SPH L  H ≤ L

- \*4 Set value: 5, Upper- and lower-limit with standby sequence
  - For Upper- and Lower-Limit Alarm Described Above at \*2
    In cases 1 and 2 above, the alarm is <u>always OFF</u> if the upperand lower-limit hysteresis overlaps.
  - In case 3, the alarm is <u>always OFF</u>.
- \*5 Set value: 5, Upper- and lower-limit alarm with standby sequence The alarm is <u>always OFF</u> if upper- and lower-limit hysteresis overlaps.
- \*6 Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the operation of the standby sequence.
- \*7 Refer to the *E5 CD Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the LBA.
- \*8 Refer to the *E5<sup>(</sup>*C *Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.
- \*9 When heating/cooling control is performed, the MV absolutevalue upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.

### **Characteristics**

		Thermocouple: $(+0.3\%)$ of indication value or $+1^{\circ}C$ , whichever is greater) $+1$ digit max *1		
Indication accuracy (at the temperature of 23°C)		Platinum resistance thermometer: ( $\pm 0.2\%$ of indication value or $\pm 0.8\%$ C, whichever is greater) $\pm 1$ digit max.		
		Analog input: ±0.2% FS ±1 digit max.		
		CT input: ±5% FS ±1 digit max.		
Influence of	f temperature *2	Thermocouple input (R, S, B, W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit		
	•	max.		
		Other thermocouple input: $(\pm 1\% \text{ of indication value or } \pm 4\degree \text{C}$ , whichever is greater) $\pm 1$ digit max. *3		
Influence of	f voltage *2	Platinum resistance thermometer: ( $\pm$ 1% of indication value or $\pm$ 2°C, whichever is greater) $\pm$ 1 digit max.		
		Analog input: ±1% FS ±1 digit max.		
Input samp	ling period	50  ms		
input oump	ing ponou	Temperature input: 0.1 to 999.9°C or °E (in units of 0.1°C or °E)		
Hysteresis		Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)		
Proportional band (P) Integral time (I)		Temperature input: 0.1 to 999.9°C or °E (in units of 0.1°C or °E)		
		Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)		
		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Derivative t	ime (D)	0 to 9999 s (in units of 1 s). 0.0 to 999.9 s (in units of 0.1 s) *4		
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F)		
		Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)		
Integral tim	e (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)		
Manual reset value		0.0% to 100.0% (in units of 0.1%)		
Alarm setting range		-1.999 to 9.999 (decimal point position depends on input type)		
Influence of	f signal source resis-			
tance		Thermocouple: $0.1^{\circ}$ C/ $\Omega$ max. (100 $\Omega$ max.), Platinum resistance thermometer: $0.1^{\circ}$ C/ $\Omega$ max. (10 $\Omega$ max.)		
Insulation resistance		20 MΩ min. (at 500 VDC)		
Dielectric strength		100 to 240 VAC: 3,000 VAC, 50/60 Hz for 1 min between terminals of different charge		
	Malfunction	24 VAC/DC: 2,300 VAC, 50/60 Hz for 1 min between terminals of different charge		
Vibration	Registeres	$10 \text{ to } 55 \text{ Hz}, 20 \text{ m/s}^{-1} \text{ to } 10 \text{ Him eddit in A, T and Z directions}$		
	Melfunction	$10 \text{ to } 50 \text{ mz}$ , $20 \text{ tr}/\text{s}^2$ for 2 nr each in X, Y, and 2 directions		
Shock	Desistence	100 m/s <sup>-</sup> , 3 unles each in X, Y, and Z directions		
	Resistance	300 m/s <sup>2</sup> , 3 times each in X, Y, and Z directions		
Weight		Controller: Approx. 80 g, Adapter: Approx. 4 g $\times$ 2		
Degree of p	rotection	Front panel: IP66, Rear case: IP20, Terminals: IP00		
Memory protection		Non-volatile memory (number of writes: 1,000,000 times)		
Setup Tool		CX-Thermo version 4.62 or higher		
Setup Tool port		E5GC side panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect a USB port on the com-		
		puter. 5 ESGC bottom panel: An ES8-CIEO2 LISB-Serial Conversion Cable and ES8-CIEO2-E Conversion Cable		
		are used together to connect a USB port on the computer.*5		
	Approved standards	UL 61010-1. Korean Radio Waves Act (Act 10564)		
Standards	Conformed standards	EN 61010-1 (IEC 61010-1): Pollution Degree 2, overvoltage category II		
		EMI: ENG1326		
ЕМС		Radiated Interference Electromagnetic Field Strength: EN55011 Group 1, class A		
		Noise Terminal Voltage: EN55011 Group 1, class A		
		EMS: EN61326		
		ESD IMMUNITY: EN61000-4-2		
		Electromagnetic Field Infinutility: EN61000-4-3		
		Conducted Disturbance Immunity: EN01000-4-4		
		Surge Immunity: EN61000-4-5		
		Voltage Dip/Interrupting Immunity: EN61000-4-11		

\*1 The indication accuracy of K thermocouples in the –200 to 1,300°C range, T and N thermocouples at a temperature of –100°C max., and U and L thermocouples at any temperature is ±2°C ±1 digit max. The indication accuracy of B thermocouples at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is  $\pm 3^{\circ}$ C max. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max.
The indication accuracy of R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of PV or ±3°C, whichever is greater) ±1 digit max.
The indication accuracy of PLII thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.
\*2 Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage
\*3 K thermocouple at -100°C max.: ±10°C max.

\*4 The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
\*5 External serial communications (RS-485) and USB-Serial Conversion Cable communications can be used at the same time.

## **USB-Serial Conversion Cable**

Applicable OS	Windows XP, Vista, or 7
Applicable software	CX-Thermo version 4.62 or higher
Applicable models	E5C-T Series, E5C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0
DTE speed	38,400 bps
Connector specifications	Computer: USB (Type A plug) Digital Temperature Controller: Special serial con- nector
Power supply	Bus power (Supplied from the USB host controller) *
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conver- sion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

\* Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

# **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate*	9,600, 19,200, 38,400, or 57,600 bps
Transmission code	ASCII
Data bit length *	7 or 8 bits
Stop bit length *	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 with Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

## **Communications Functions**

Programless communica- tions	You can use the memory in the PLC to read and write E5⊡C parameters, start and stop operation, etc. The E5⊡C automatically performs communications with PLCs. No communications programming is required. Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series) Applicable PLCs: OMRON PLCs CS Series, CJ Series, or CP Series Mitsubishi Electric PLCs MELSEC Q Series, L Series, or FX Series (compati- ble with the FX2 or FX3 (excluding the FX1S)) KEYENCE PLCs KEYENCE KV Series

Component Communica- tions	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Dig- ital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying	When Digital Temperature Controllers are connected, the pa- rameters can be copied from the Digital Temperature Control- ler that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation. KEYENCE is a registered trademark of Keyence Corporation.

\* Both the programless communications and the component communications support the copying.

#### Current Transformer (Order Separately) Ratings

Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

# Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heat- ers: One input
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

\*1 For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
\*2 For SSR failure alarms, the heater current will be measured when the

control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

\*3 The value is 35 ms for a control period of 0.1 s or 0.2 s. \*4 The value is 35 ms for a control period of 0.1 s or 0.2 s.

# Electrical Life Expectancy Curve for Control Output Relay (Reference Values)



# **External Connections**



Note: 1. The application of the terminals depends on the model.

2. Do not wire the terminals that are shown with a gray background.

- **3.** When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
- 4. Connect M3 crimped terminals.

# Isolation/Insulation Block Diagrams



: Functional isolation

Note: Auxiliary outputs 1 to 2 are not insulated.

# E5GC

# **Wiring Methods**

#### E5GC-06

Controllers with Screw Terminal Blocks (M3 Screws)



#### E5GC-□C Controllers with Screwless Clamp Terminal Blocks



Wires: AWG24 to AWG18 (equal to a cross-sectional area of 0.205 to 0.823 mm<sup>2</sup>) braided or solid wires

# Nomenclature



# Dimensions

(Unit: mm)

## Controllers

E5GC-06



. Use two Mounting Adapters, either on the top and bottom or on the right and left.

Horizontally Group Mounted

• Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)

Mounted Separately



To mount the Temperature Controller so that it is waterproof. insert the Waterproof Packing onto the Temperature Controller. Group mounting does not allow waterproofing

- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case.
- Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m.
- When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature range given below.
  - Horizontal group mounting: -10 to 55°C
- · Use Temperature Controllers with Screwless Clamp Terminal Blocks for vertical group mounting.

E5GC-C **Controllers with Screwless Clamp Terminal Blocks** 





- Use two Mounting Adapters, either on the top and bottom or on the right and left.
- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)



- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed
- adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case. • Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m
- . When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature range given below.
- Horizontal group mounting: -10 to 55°C
- Vertical group mounting of two Controllers: -10 to 45°C
- Vertical group mounting of three or more Controllers: -10 to 40°C
- If you use vertical group mounting, you cannot draw out the interior body of the Controller.

# E5GC

# Accessories (Order Separately)



E58-CIFQ2 (Order separately)

Note: Always use this product together with the E58-CIFQ2.

#### Current Transformers



# Approx. 3 dia. Plug • Plug Approx. 6 dia (22)

#### Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1

Conversion Cable

Maximum continuous heater current: 50 A (50/60 Hz) Number of windings: 400±2



#### Thru-current (lo) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2

Winding resistance:  $8\pm0.8 \Omega$ 



#### Mounting Adapter Y92F-53 (Two provided.)

One pair is provided with the Termperature Controller. Order this Adapter separately if it becomes lost or damaged.



#### Waterproof Packing Y92S-P12



#### • Draw-out Jig Y92F-55

Use this Draw-out Jig to remove the interior body of the Digital Temperature Controller from the case to perform maintenance without removing the terminal wiring.







The Waterproof Packing is provided with the Temperature Controller. Order the Waterproof Packing separately if it becomes lost or damaged.

The Waterproof Packing can be used to achieve an IP66 degree of protection.

(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site. Consider three years a rough standard.) The Waterproof Packing does not need to be attached if a waterproof structure is not required.