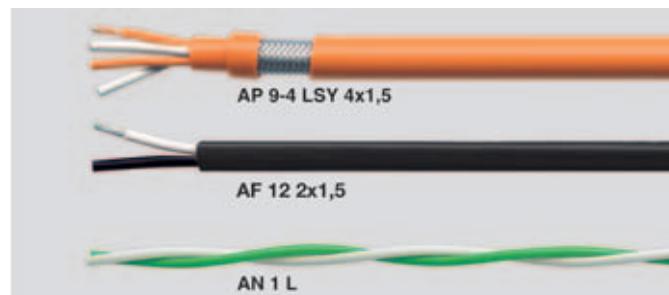
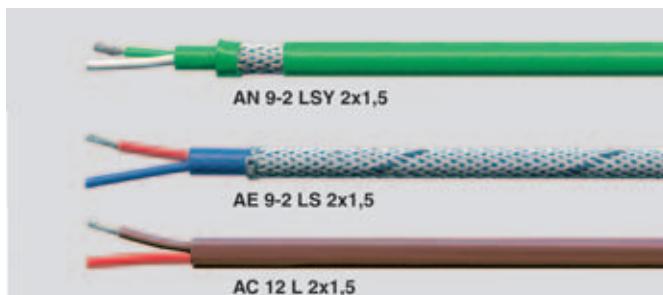


Photo: HELUKABEL®

Compensating Cables

Compensating Cables

RoHS



Technical data

- Special insulation as per requirement of PVC, Silicone, Fluorinated polymeric or Glassfilament

Coductor resistance

according DIN 43713

Fe: 0,080 Ohm/m

CuNi: 0,327 Ohm/m

NiCr: 0,07 Ohm/m

Ni: 0,3 Ohm/m

PtRh: 0,023 Ohm/m

Pt: 0,041 Ohm/m

Test voltage

for PVC-, Fluorinated polymeric- and Silicone cables

core/core 500 V

core/screen 500 V

screen/screen 500 V

Test voltage

Cables with Glassfilament

core/core 500 V

Insulation resistance

for PVC, Silicone and Fluorinated polymeric

min. 10 MOhm km

Capacitance

(approx. value) - nF/km

	Stranded wire 1,5 mm ²	Solid wire 1,5 mm ²	Stranded wire 0,22mm ²
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- PVC

core 135 138 115

pair

screened 240 245 180

- FEP

core 60 60 45

pair

screened 120 120 70

- Silicone

core 80 70 45

Induction (guiding value)

for PVC, Fluorinated polymeric and Silicon cables < 1 mH/km

Corrosiveness of combustion gases (free from halogen)

- Silicone + Glassfilament

Test method to VDE 0472 part 813 and IEC 60754-1

• no evolution of corrosive gases

Behaviour in fire

PVC sheath self-extinguishing and flame retardant acc. to VDE 0482-322-1-2, DIN EN 60332-1-2/IEC 60332-1 (equals to DIN VDE 0472 part 804 test method B)

Cable structure

- Conductors of stranded wires or solid, insulated with special material
- Conductors: Fe/CuNi, Ni/Cr Ni or Pt Rh/Pt
- Insulations: PVC, Silicone, Fluorinated polymeric or Glassfilament
- Core identification:
colour coded, single colour (see also colour-identification table)
- Colour code for pairs
from 2 pairs and above the individual pairs number coded
- Jacketing materials are of PVC, Silicone, Fluorinated polymeric or Glassfilament-braiding
- Screened braiding of galvanized steel wire (type SY) or galvanized copper wire braided screen.

Measuring

For temperature measuring the temperature dependent upon the characteristics of materials are taken into consideration, for example the expansion thermometer of the thermocouples etc.

Temperature measuring appliances with a thermocouple as transmitter of the measured value consists generally of the thermocouple, the connection between the junction and a reference part, a comparative part where the temperature is known under a voltage measuring device. The fitted connection line between the thermocouple and the comparative part must have the same thermoelectrical characteristics as the thermocouple. The difference of temperature is measured between the measuring point and the comparative part of the cable. Tolerance of the meter resistance $\pm 10\%$.

For hazardous areas

The compensating cables for thermoelements with plastic insulation are permitted to imprint colour longitudinal stripe of the same belonging thermoelement types, and as:

Cu/Cu-Ni = brown, Fe/Cu-Ni = dark blue,

NiCr/Ni = green, Pt-Rh/Pt = white

The compensating cables for thermoelements with mineral insulation or with metal braiding must be identified with a light blue coloured tape of sufficient width for intrinsic safe, which can be webed in the braiding.

- Flame test to DIN VDE 0482 part 266-2/ HD 405.3, BS 4066 part 3/EN 50266-2/ IEC 60332-3 (equivalent DIN VDE 0472 part 804 test method C)

Application

Compensating cables are an essential part of exact and precise measuring capabilities. They are used as extension leads from the thermocoupling elements to the measure gauge.

Compensating cables are made up of a positive and a negative core which, at a thermocoupler temperature of up to $+200^{\circ}\text{C}$, retain the same properties as a Thermopair according to DIN 43710.

Materials

(Compensating wires and strands)
We distinguish between original raw materials and substitutes.

- Compensating wires and strands of **original raw materials** are made of the same material as the corresponding thermocouple and they are called Thermocable or Thermocoupleable.
- Compensating wires and strands of **substitute materials**, which consist of alloys and which are not identical with the corresponding thermocouple are called Compensating Cable.

Substitute materials are used for the thermopairs Type **K** and Type **N**.

Precious metal thermopairs

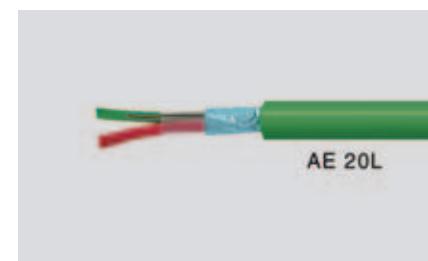
Type **R**, Type **S**, Type **B** consist of thermomaterials.

Thermocouple cables

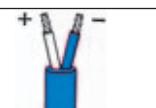
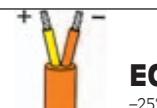
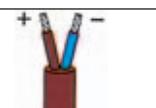
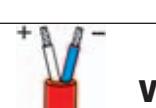
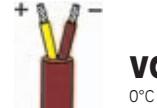
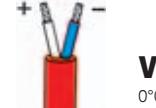
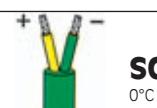
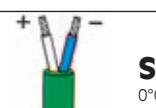
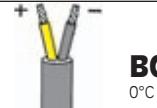
Thermocouple cables consist of the same element material as the thermocouple and are tested to the same temperatures. These cables are manufactured to customers request.

Note

Thermomaterials consist of very expensive materials while the substitutes are much cheaper.



Colour identification and temperature ranges

Identification letter of Thermo-pairs	Material combination		NF C 42-324	BS 4937				
	+	(plus)	-	(minus)	Identification THL	Identification AGL	Identification THL	Identification AGL
T	Cu	Cu Ni	TX -25°C to +100°C		TC -25°C to +100°C		TX 0°C to +100°C	
U	Cu	Cu Ni						
J	Fe	Cu Ni	JX -25°C to +200°C		JC -25°C to +250°C		JX 0°C to +200°C	
L	Fe	Cu Ni						
E	Ni Cr	Cu Ni	EX -25°C to +200°C		EC -25°C to +250°C		EX 0°C to +200°C	
K	Ni Cr	Ni	KX -25°C to +200°C		KC -25°C to +200°C		KX 0°C to +200°C	
	Ni Cr	Ni			WC 0°C to +150°C			
	Ni Cr	Ni			VC 0°C to +100°C			VX 0°C to +100°C
N	Ni Cr Si	Ni Si						
R S	PtRh 13 PtRh 10	Pt			SC 0°C to +200°C			SX 0°C to +200°C
B	PtRh 30	PtRh 6			BC 0°C to +100°C			
The highest application temperature of the insulating materials or the application temperature range of the conductor material is limited for the application temperature range of the cable. Valid with the corresponding lower value.				For intrinsically safe installation generally provides with a blue coloured jacket and an element with the associated identification stripe.				

for Thermo- and Compensating Cables

ANSI MC 96.1	DIN IEC 584	DIN 43710*
Identification THL AGL	Identification THL AGL	Identification THL AGL
TX 0°C to +100°C 	TX -25°C to +100°C 	
		UX 0°C to +200°C
JX 0°C to +200°C 	JX -25°C to +200°C 	
		LX 0°C to +200°C
EX 0°C to +200°C 	EX -25°C to +200°C 	
KX 0°C to +200°C 	KX -25°C to +200°C 	
		KCA 0°C to +150°C
		KCB 0°C to +100°C
	NX -25°C to +200°C 	NC 0°C to +150°C
SX 0°C to +200°C 		RCA/SCA 0°C to +100°C RCB/SCB 0°C to +200°C
BX 0°C to +100°C 	(adapted to DIN 43710/85) 	BC 0°C to +100°C
Other Colour code on request. THL = Thermocouple wire AGL = Compensating cable	Examples: KX Thermocouple wire KX (plus) KX (minus) KCA Compensating cable KCA (plus) KCA (minus)	△ positive core △ negative core △ positive core △ negative core for THL KX for THL KX for AGL KC for AGL KC

L

Compensating Cables

Materials for compensating cables

Standards	Art of thermocouple elements			Materials of compensating cables		
	Type	Plus-Pol (+)	Minus-Pol (-)	Code	Plus-Pol (+)	Minus-Pol (-)
DIN 43710	U	Cu	CuNi	UX	Cu	CuNi
	L	Fe	CuNi	LX	Fe	CuNi
DIN IEC 584	T	Cu	CuNi	TX	Cu	CuNi
	E	NiCr	CuNi	EX	NiCr	CuNi
	J	Fe	CuNi	JX	Fe	CuNi
	K	NiCr	Ni	KX	NiCr	Ni
	K	NiCr	Ni	KC 1	Fe	CuNi
	K	NiCr	Ni	KC 2	Cu	CuNi
	R/S	Pt 13/10 Rh	Pt	RC A/SC A	Cu	CuNi
	R/S	Pt 13/10 Rh	Pt	RC B/SC B	Cu	CuNi
	T	Cu	CuNi	TX	Cu	CuNi
NF	E	NiCr	CuNi	EX	NiCr	CuNi
	J	Fe	CuNi	JX	Fe	CuNi
	K	NiCr	Ni	KX	NiCr	Ni
	K	NiCr	Ni	VC	Cu	CuNi
	K	NiCr	Ni	WC	Fe	CuNi
	R/S	Pt 13/10 Rh	Pt	RC/SC	Cu	CuNi
	B	Pt 30 Rh	Pt 6 Rh	BC	Cu-Leg.	Cu
	T	Cu	CuNi	TX	Cu	CuNi
ANSI	E	NiCr	CuNi	EX	NiCr	CuNi
	J	Fe	CuNi	JX	Fe	CuNi
	K	NiCr	Ni	KX	NiCr	Ni
	R/S	Pt 13/10 Rh	Pt	RX/SX	Cu	CuNi
	B	Pt 30 Rh	Pt 6 Rh	BX	Cu	Cu

Characteristics of the conductors for thermo-pairs and compensating cables

Materials	Main components approx. %				Density at 20°C g/cm³	Specific resistance at 20°C μOhm · cm	Resistance value (nominal value) Ohm/m	
	Cu	Ni	Mn	Others			mm Ø 0,20	mm Ø 1,38
CuNi	55	44	1	-	8,85	49	15,60	0,328
SoNi	51	45	2	Fe2	8,85	51	16,26	0,341
NiCr	-	Rest	-	Cr 10	8,7	72	22,90	0,481
Ni	-	95	MnAlSi	5	8,55	27	8,59	0,180
SoPt	95	3	2	-	8,9	12	3,82	0,0802
ECu	according to DIN 46 431				8,9	1,7	0,54	0,011
Fe	-	-	-	-	7,85	12	3,82	0,08
BPX	97	-	3	-	8,9	12,5	3,98	0,084

Compensating Cables

Part-No.	Thermo-pair materials to DIN 43713	Thermo-pair Type	Type	Core insulation	Jacket/Armouring/Jacket	Outer Ø ca. mm	Form	Temperature range of insulation °C	Temperature range at installation °C	Min. bending radius ..x cable Ø	Weight ca. kg/km
Single pair: 2 x 0,22 mm² (stranded wires, conductor make-up 7 x 0,20 mm)											
48200	FE-CuNi (Ko)	L	AE 1 L	PVC		1,0	round	-10°C to +80°C	stationary: -25°C to +70°C flexing: -5°C to +70°C	7,5	10
48201	SoNiCr-SoNi	K	AN 1 L	PVC		1,0	round			7,5	10
48202	SoPtRh-SoPt	S	AP 1 L	PVC		1,0	round	+80°C	flexing: -5°C to +70°C	7,5	10
48460	Cu-CuNi (Ko)	U	AC 1 L	PVC		1,0	round			7,5	10
Single pair: 2 x 0,22 mm² (stranded wires, conductor make-up 7 x 0,20 mm)											
48203	Fe-CuNi (Ko)	L	AE 9-022	PVC	PVC	4,0	round	-10°C to +80°C	stationary: -25°C to +70°C flexing: -5°C to +70°C	7,5	22
48204	SoNiCr-SoNi	K	AN 9-022	PVC	PVC	4,0	round			7,5	22
48205	SoPtRh-SoPt	S	AP 9-022	PVC	PVC	4,0	round	+80°C	flexing: -5°C to +70°C	7,5	22
48461	Cu-CuNi (Ko)	U	AC 9-022	PVC	PVC	4,0	round			7,5	22
48206	Fe-CuNi (Ko)	L	AE 5-022	PVC	PETP-tape/ Cu-solid wire braid.	4,9	round	-10°C to +80°C	stationary: -25°C to +70°C flexing: -5°C to +70°C	7,5	31
48207	SoNiCr-SoNi	K	AN 5-022	PVC	Cu-solid wire braid.	4,9	round			7,5	31
48208	SoPtRh-SoPt	S	AP 5-022	PVC	tinned/ PVC	4,9	round	+80°C	flexing: -5°C to +70°C	7,5	31
48462	Cu-CuNi (Ko)	U	AC 5-022	PVC	PVC	4,9	round			7,5	31
48463	Fe-CuNi (Ko)	L	AE 15-022	glass filam.	Silicone	3,4	round	-40°C to +200°C	stationary: -25°C to +180°C flexing: -25°C to +180°C (short time +200°C)	7,5	16
48464	SoNiCr-SoNi	K	AN 15-022	glass filam.	Silicone	3,4	round			7,5	16
48465	SoPtRh-SoPt	S	AP 15-022	glass filam.	Silicone	3,4	round	+200°C		7,5	16
48466	Cu-CuNi (Ko)	U	AC 15-022	glass filam.	Silicone	3,4	round			7,5	16
48209	Fe-CuNi (Ko)	L	AE 15-G 022	glass filam.		3,9	round	-40°C to +200°C	stationary: -25°C to +180°C flexing: -25°C to +180°C (short time +200°C)	7,5	22
48210	SoNiCr-SoNi	K	AN 15-G 022	glass filam.	Silicone/	3,9	round			7,5	22
48211	SoPtRh-SoPt	S	AP 15-G 022	glass filam.	glass filam.	3,9	round	+200°C		7,5	22
48467	Cu-CuNi (Ko)	U	AC 15-G 022	glass filam.		3,9	round			7,5	22
48212	Fe-CuNi (Ko)	L	AE (GI-SIL-GI-S)	glass filam.	Silicone/	5,0	round	-40°C to +200°C	stationary: -25°C to +180°C flexing: -25°C to +180°C (short time +200°C)	7,5	25
48213	SoNiCr-SoNi	K	AN (GI-SIL-GI-S)	glass filam.	glass filament/	5,0	round			7,5	25
48214	SoPtRh-SoPt	S	AP (GI-SIL-GI-S)	glass filam.	galv. steel wire braiding	5,0	round	+200°C		7,5	25
48468	Cu-CuNi (Ko)	U	AC (GI-SIL-GI-S)	glass filam.	braiding	5,0	round			7,5	25
Single pair: 2 x 0,5 mm² (stranded wires, conductor make-up 16 x 0,20 mm)											
48215	Fe-CuNi (Ko)	L	AE (GI-SIL)	glass filam.	Silicone	4,6	round	-40°C to +200°C	stationary: -25°C to +200°C flexing: -25°C to +200°C	7,5	18
48216	SoNiCr-SoNi	K	AN (GI-SIL)	glass filam.	Silicone	4,6	round			7,5	18
48217	SoPtRh-SoPt	S	AP (GI-SIL)	glass filam.	Silicone	4,6	round	+200°C		7,5	18
48469	Cu-CuNi (Ko)	U	AC (GI-SIL)	glass filam.	Silicone	4,6	round			7,5	18
Single pair: 2 x 0,75 mm² (stranded wires, conductor make-up 24 x 0,20 mm)											
48218	Fe-CuNi (Ko)	L	AE (PVC-PVC)	PVC	PVC	6,0	round	-10°C to +80°C	stationary: -25°C to +70°C flexing: -5°C to +70°C	7,5	25
48219	SoNiCr-SoNi	K	AN (PVC-PVC)	PVC	PVC	6,0	round			7,5	25
48220	SoPtRh-SoPt	S	AP (PVC-PVC)	PVC	PVC	6,0	round	+80°C	flexing: -5°C to +70°C	7,5	25
48470	Cu-CuNi (Ko)	U	AC (PVC-PVC)	PVC	PVC	6,0	round			7,5	25
Multi-paired: 4 x 0,22 mm² (stranded wires, conductor make-up 7 x 0,20 mm)											
48221	Fe-CuNi (Ko)	L	AE (PVC-PVC)	PVC	PVC	6,0	round	-10°C to +80°C	stationary: -20°C to +80°C flexing: -5°C to +80°C	7,5	33
48222	SoNiCr-SoNi	K	AN (PVC-PVC)	PVC	PVC	6,0	round			7,5	33
48223	SoPtRh-SoPt	S	AP (PVC-PVC)	PVC	PVC	6,0	round	+80°C		7,5	33
48471	Cu-CuNi (Ko)	U	AC (PVC-PVC)	PVC	PVC	6,0	round			7,5	33
48224	Fe-CuNi (Ko)	L	AE (PVC-C-PVC)	PVC		6,0	round	-10°C to +80°C	stationary: -20°C to +80°C flexing: -5°C to +80°C	7,5	37
48225	SoNiCr-SoNi	K	AN (PVC-C-PVC)	PVC		6,0	round			7,5	37
48226	SoPtRh-SoPt	S	AP (PVC-C-PVC)	PVC	PVC-jacket	6,0	round	+80°C		7,5	37
48472	Cu-CuNi (Ko)	U	AC (PVC-C-PVC)	PVC		6,0	round			7,5	37
48227	Fe-CuNi (Ko)	L	AE (GI-SIL)	glass filam.	Silicone	6,0	round	-40°C to +200°C	stationary: -25°C to +180°C flexing: -25°C to +180°C	7,5	35
48228	SoNiCr-SoNi	K	AN (GI-SIL)	glass filam.	Silicone	6,0	round			7,5	35
48229	SoPtRh-SoPt	S	AP (GI-SIL)	glass filam.	Silicone	6,0	round	+200°C		7,5	35
48473	Cu-CuNi (Ko)	U	AC (GI-SIL)	glass filam.	Silicone	6,0	round			7,5	35
Multi-paired: 4 x 1,5 mm² (stranded wires, conductor make-up 48 x 0,20 mm)											
48474	Fe-CuNi (Ko)	L	AE 11-4 Lr	Silicone		7,8	round	-60°C to +180°C	stationary: -25°C to +180°C flexing: -25°C to +180°C (short time +200°C)	7,5	11,8
48475	SoNiCr-SoNi	K	AN 11-4 Lr	Silicone	glass filament/	7,8	round			7,5	11,8
48476	SoPtRh-SoPt	S	AP 11-4 Lr	Silicone	galv. steel wire braiding	7,8	round	+180°C		7,5	11,8
48477	Cu-CuNi (Ko)	U	AC 11-4 Lr	Silicone		7,8	round			7,5	11,8

L = conductor of stranded wires
M = solid conductor
tin. = tinned
galv. = galvanized

L